



GSP

COMPONENTS, INC.

Cost Effective Machining of High Temp Alloys

GSP

COMPONENTS, INC.



A Precision Manufacturing Company since 1951. We Specialize in; Cost Effective Machining of high temperature alloys for the Aerospace and Health Safety Industries. GSP customer focus is designed to pattern manufacturing methods and capacities around customers' quality, and delivery needs.

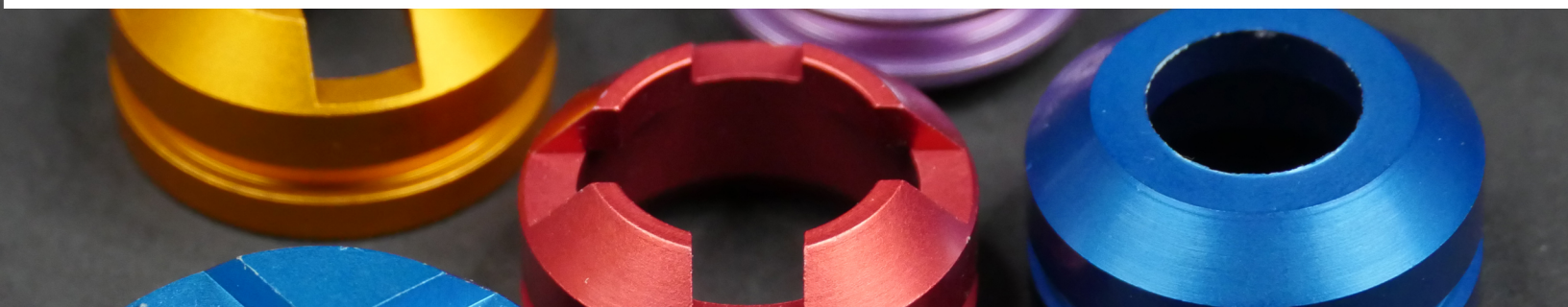


GSP utilizes several custom designed manufacturing processes and techniques to maintain state of the art quality driven and process controls. These systems create a highly cost effective product.

All manufactures use CNC equipment.

GSP Components is an early pioneer of CNC machining. State of the art manufacturing is in process control driven by a customer focus of requirements.

GSP has over 65 years of experience machining exotic alloys and geometries. Over the years one theme has stayed the same; "Customer Focus".





Certificate of Registration

This certifies that the Quality Management System of

GSP Components

1190 Brooks Ave.
Rochester, New York, 14624, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

AS9100C


*Audited in accordance with AS9104/1:2012 Requirements for Aviation, Space, and Defense Quality Management System Certification Programs. NSF-ISR is accredited under the Americas Aerospace Quality Group Registration Management Committee.

Scope of Registration:

Campus: (Central Office) Contract manufacturer of precision machined components.



Certificate Number: C0023962-AS1
Certificate Issue Date: 22-MAY-2015
Registration Date: 15-MAY-2015
Expiration Date *: 14-MAY-2018


Carl Blazik,
Director, Technical
Operations & Business Units,
NSF-ISR, Ltd.

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NSF International Strategic Registrations

789 North Dixboro Road, Ann Arbor, Michigan 48105 | (888) NSF-9000 | www.nsf-isr.org

Authorized Registration and /or Accreditation Marks. This certificate is property of NSF-ISR and must be returned upon request.
*Company is audited for conformance at regular intervals. To verify registrations call (888) NSF-9000 or visit our web site at www.nsf-isr.org



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GSP Components

1190 Brooks Ave.
Rochester, New York, 14624, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):


ISO 9001:2008

Scope of Registration:

Contract manufacturer of precision machined components.



Certificate Number: C0023962-IS7
Certificate Issue Date: 22-MAY-2015
Registration Date: 15-MAY-2015
Expiration Date *: 14-MAY-2018


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INTRODUCTION

Suppliers shall maintain a Quality Management System (QMS) that complies with the applicable industry and regulatory standards. Compliance to ISO 9001 (latest revision) is the minimum requirement for supplier approval. When the QMS has been registered by an accredited third-party registrar, a copy of the approval certificate shall be either available online at the suppliers website or be forwarded to GSP's Quality Manager, including all renewals and/or updates. The supplier is responsible for informing GSP when there are changes to the approval status.

Suppliers shall supply product, processes or services based on the requirements of the purchasing documents and any other supporting documentation. In the event of any conflict, the order of precedence shall be:

- 1st – Purchasing document
- 2nd – Drawing
- 3rd – Specifications referenced on the drawing
- 4th – This document
- 5th – All other documents/specifications referenced in this document

CALIBRATION

A calibration program shall be maintained that conforms to ISO 10012, ISO/IEC 17025 or ANSI/NC SL Z540.3.

CERTIFICATION OF CONFORMANCE (C of C)

Certificate of Conformance (C of C) shall be provided with each lot or product shipped to GSP. The C of C shall include a statement that the items meet the requirements of the purchasing documents and specifications referenced on the drawing. C of Cs must include, as a minimum:

- a. Supplier name and address
- b. GSP purchasing document(s) number
- c. Quantity of parts in shipment
- d. Part number, revision and description found on purchasing document(s)
- e. Statement certifying product compliance
- f. Applicable Specifications (i.e. plating, heat treat, etc.).
- g. Signature or stamp of authorizing agent
- h. Date code(s) or lot number(s), if applicable
- i. Original Manufacturer name and site of manufacture (any exceptions must be made prior to shipment)
- j. Date of C of C
- k. Shelf life, if applicable
- l. Customer name and address
- n. Reference to GSP approved deviations/waivers.

STANDARD OFF THE SHELF (CATALOG) ITEMS: Packing list type certification is acceptable provided a signed statement is included. Reference GSP PO number, manufacture name and part number (no revision level required) for each item listed. Statement including phrases such as "to the best of my knowledge and belief" are not acceptable. The statement "the material meets all applicable specifications, drawings, and PO requirements" (or similar statement) is not acceptable in lieu of supplying the information required in F) and G) above for manufactured parts and processes.

CORRECTIVE ACTION

Maintain a corrective action program where if requested by GSP, the supplier shall provide prompt and effective written corrective action(s). When the Supplier's corrective action is ineffective in reducing or eliminating the correctable root causes of nonconformance, GSP may elect to reject items or lots until effective corrective action has been implemented and verified.

COUNTERFIT PARTS

Maintain a counterfeit parts protection program in accordance with AS9100 (latest revision).

DOMESTIC SPECIALTY METALS

When specified in purchasing documents, the Supplier agrees to comply with Defense Federal Acquisition Regulation Supplement DFAR 252.225-7009, Restriction on Acquisition of Certain Articles Containing Specialty Metals. Use of foreign specialty metals may only be used with written authorization from GSP.

FIRST ARTICLE INSPECTION (FAI)

Submit FAI reports with representative sample(s) for initial production runs, product/process revisions, and after 2 years lapse in production. AS9102 First Article Inspection is the preferred format. The FAI report shall include the GSP drawing with numbered characteristics corresponding to an itemized layout reflecting actual readings and shall show compliance to all drawing characteristics, blueprint notes and specifications. Include the method of measurement for dimensional characteristics. For product/process revisions to the drawing (Delta FAI), only those characteristics, notes or specifications affected by the revision. NOTE: Submit first article prior to production run unless you have written authorization from GSP.

FOREIGN OBJECT DAMAGE/DEBRIS (FOD)

Maintain a Foreign Object Debris (FOD) prevention program in accordance with NAS 412 (or equivalent) to identify and eliminate foreign object entrapment areas and paths through which foreign objects may migrate and cause product nonconformities.